

**SERIE SICEPOX PXN**

**TECHNICAL INFORMATION**

Usage : especially for tough materials such as glass, tiles, metals, PE (after flame treatment), PP (after corona treatment),...

Aspect: very brilliant.

Drying and hardening: by adding hardener.  
 dust-free: after 60 min.  
 stackable: after 3 hours.  
 hard: after 24 – 48 hours.

Tunnel-drying: very quick, depending of the temperature and time.

Dilution: Normal reducer : PXN 2000  
 Slow reducer: PXN 3000  
 Slow reducer: PXN 4000  
 Slow reducer: PXN 5000  
 Extra slow reducer: PXN 8000

Emulsion: use a solvent-proof emulsion.

Coverage capacity: 35 to 50 m<sup>2</sup>/L. depending of the screen used.

Cleaning: CT 1000/1 or CT 1000.

Stability: Without hardener: several years.  
 with hardener: printable during 8 hours.

Weather and light resistance: very good for all standard colours.

Remarks: proportions ink/hardener:

<b><u>Varnish PXN 150</u></b>		<b><u>White PXN 90</u></b>	
80 %	Ink	85 %	Ink
<u>20 %</u>	Hartner	<u>15 %</u>	Hartner
100 %		100 %	
<b><u>Opaque white PXN 91</u></b>		<b><u>PXN 15,25,35,55,65,75, 100</u></b>	
90 %	Ink	80 %	Ink
<u>10 %</u>	Hartner	<u>20 %</u>	Hartner
100 %		100 %	

*\*Although the recommendations are based on the best available knowledge, no responsibility can be accepted that the information is sufficient or correct in all cases.*

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<b>PXN 40,42,56/2,</b>	
83 %	Ink
<u>17%</u>	Hartner
100 %	

The materials to be printed must be dust- and fat-free. If necessary, first make fat-free with ethanol or acetone.

Hard ink cannot be cleaned out the screen. Clean everything immediately after printing.

**Always make a proof before you start the final work.**

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